STECHEN | FormCut

BFIN-R/L

Innen, Stechen

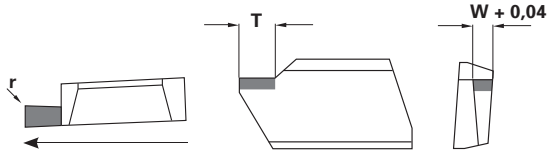
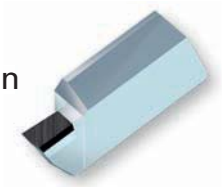


Abb.: Ausführung rechts

Platten-größen	PDC-CU-S			PDC-S			PDC			TFC			MDC	Abmessungen			
	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	W	T	r	r
BFIN-2,5-R/L							●							2,5	4	0,2	
BFIN-3,0-R/L							●							3,0	6	0,2	0,4
BFIN-3,5-R/L							●							3,5	6	0,2	
BFIN-4,0-R/L							●							4,0	6	0,2	0,4
BFIN-4,5-R/L							●							4,5	6	0,2	
BFIN-5,0-R/L							●							5,0	6	0,2	0,4

BFIV-R/L

Innen, Stechen und Drehen



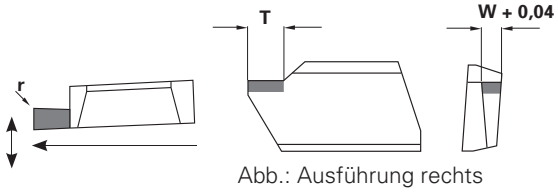


Abb.: Ausführung rechts

Platten-größen	PDC-CU-S			PDC-S			PDC			TFC			MDC	Abmessungen			
	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	W	T	r	r
BFIV-3,0-R/L							●							3,0	6	0,2	0,4
BFIV-3,5-R/L							●							3,5	6	0,2	0,4
BFIV-4,0-R/L							●							4,0	6	0,2	0,4
BFIV-4,5-R/L							●							4,5	6	0,2	0,4
BFIV-5,0-R/L							●							5,0	6	0,2	0,4

BFRV-R/L

Außen, Kopierdrehen

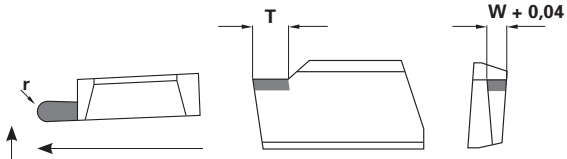


Abb.: Ausführung rechts

Platten-größen	PDC-CU-S			PDC-S			PDC			TFC			MDC	Abmessungen		
	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	W	T	r
BFRV-3,0-R/L			●				●			●	❍			3,0	6	1,50
BFRV-3,5-R/L			●				●			●	❍			3,5	6	1,75
BFRV-4,0-R/L			●				●			●	❍			4,0	6	2,00
BFRV-4,5-R/L			●				●			●	❍			4,5	6	2,25
BFRV-5,0-R/L			●				●			●	❍			5,0	6	2,50

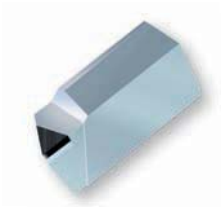
● = ab Lager
❍ = kurzfristig lieferbar

Bestellbeispiel: BFRV4,0R-PDC

Vc Seite 4-15

BFDV-R/L

Außen, Profildrehen



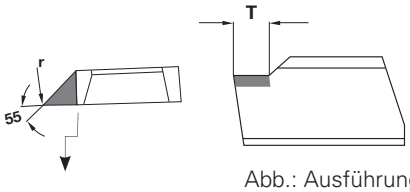
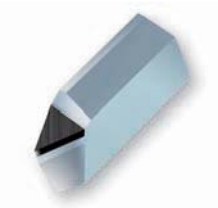


Abb.: Ausführung rechts

Platten-größen	PDC-CU-S			PDC-S			PDC			TFC			MDC	Abmessungen		
	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	W	T	r
BFDV-0,2-R/L							●							5	5	0,2
BFDV-0,4-R/L							●							5	5	0,4
BFDV-0,8-R/L							●							5	5	0,8
BFDV-1,2-R/L							●							5	5	1,2

BFTV-R/L

Außen, Gewindedrehen
(Teilprofil)



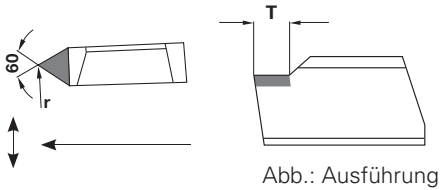


Abb.: Ausführung rechts

Platten-größen	PDC-CU-S			PDC-S			PDC			TFC			MDC	Abmessungen		
	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	CB 1	CB 2	Neutral	W	T	r
BFTV-0,10-R/L							●			●				5	5	0,10
BFTV-0,14-R/L							●			●				5	5	0,14
BFTV-0,18-R/L							●			●				5	5	0,18
BFTV-0,21-R/L							●			●				5	5	0,21
BFTV-0,25-R/L							●			●				5	5	0,25
BFTV-0,28-R/L							●			●				5	5	0,28
BFTV-0,36-R/L							●			●				5	5	0,36
BFTV-0,43-R/L							●			●				5	5	0,43

Radiusgröße für metrisches ISO-Gewinde			
Radius WSP	Steigung P (max.)	Steigung P (min.)	Steigung P (Durchschnitt)
r = 0,10	P = 0,80	P = 0,69	P = 0,75
r = 0,14	P = 1,12	P = 0,97	P = 1,00
r = 0,18	P = 1,44	P = 1,25	P = 1,35
r = 0,21	P = 1,68	P = 1,46	P = 1,55
r = 0,25	P = 2,00	P = 1,74	P = 1,87
r = 0,28	P = 2,24	P = 1,95	P = 2,10
r = 0,36	P = 2,99	P = 2,50	P = 2,70
r = 0,43	P = 3,44	P = 2,99	P = 3,20

Vc Seite 4-15

Bestellbeispiel: BFTV0,28R-PDC

● = ab Lager
❍ = kurzfristig lieferbar