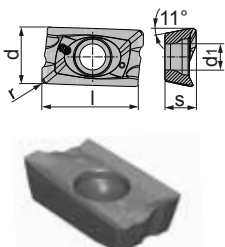
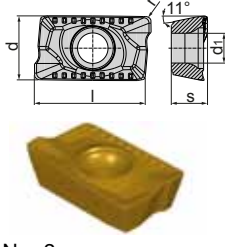
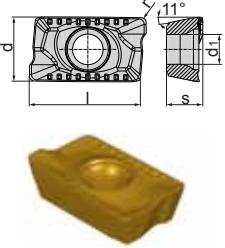
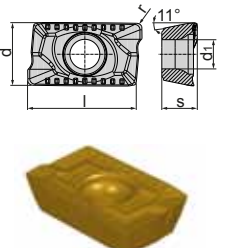
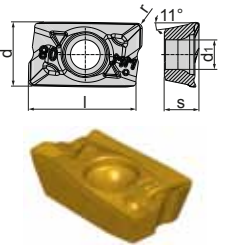


BOEHLERIT

ISO Fräsen

ISO Milling



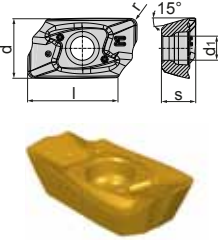
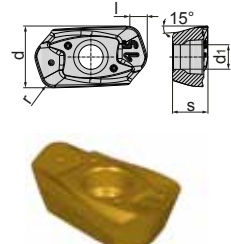
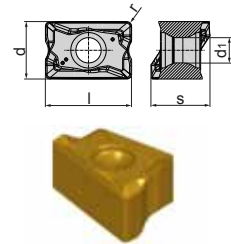
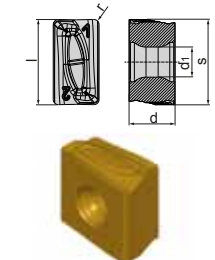
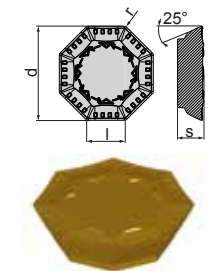
							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools		
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN10M	BWN10M		
 N = 2	APHT 100304 FR-MN	10	6,7	3,5	2,8	0,4											●	●	
	APHT 160408 FR-MN	16	9,52	5,26	4,5	0,8											●	●	
	APHT 100304 FR-MN2	10	6,7	3,5	2,8	0,4											●	●	
	APHT 160408 FR-MN2	16	9,52	5,26	4,5	0,8											●	●	
 N = 2	APKT 1003 PDSR-BP	10	6,7	3,5	2,8	0,5		●	●	●				●	●				Seite 42 - 45 Page 42 - 45
	APKT 1003 PDSR-BM	10	6,7	3,5	2,8	0,5							●						
	APKT 1604 PDSR-BP	16	9,52	5,26	4,5	0,8		●	●	●				●					
	APKT 1604 PDSR-BM	16	9,52	5,26	4,5	0,8							●						
 N = 2	APKT 160416 SR-BP	16	9,52	5,26	4,5	1,6			●										Seite 42 - 45 Page 42 - 45
	APKT 160424 SR-BP	16	9,52	5,26	4,5	2,4			●										
	APKT 160432 SR-BP	16	9,52	5,26	4,5	3,2			●										
 N = 2	APKT 15T3 PDTR-BP	15	9,73	4,36	4,5	0,8			●	●									
 N = 2	APKT 100304 SR-MP2	10	6,7	3,5	2,8	0,4		●		●									Seite 42 - 45 Page 42 - 45
	APKT 100304 SR-MM2	10	6,7	3,5	2,8	0,4							●						
	APKT 100304 SR-RP2	10	6,7	3,5	2,8	0,4			●	●	●								
	APKT 100304 SR-RK2	10	6,7	3,5	2,8	0,4								●	●				
	APKT 160408 SR-MP2	16	9,52	5,26	4,5	0,8		●		●									
	APKT 160408 SR-MM2	16	9,52	5,26	4,5	0,8							●						
	APKT 160408 SR-RP2	16	9,52	5,26	4,5	0,8			●	●	●								
	APKT 160408 SR-RK2	16	9,52	5,26	4,5	0,8								●	●				

Bestellbeispiel Order example: 10 Stück Pieces APHT 100304 FR-MN BCN10M

● Verfügbar ab Lager Available from stock

Sortenbeschreibung Seite 8-9
Description of grades page 8-9

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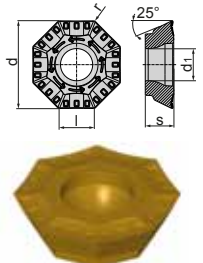
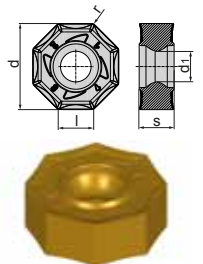
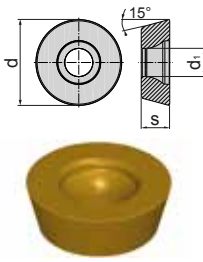
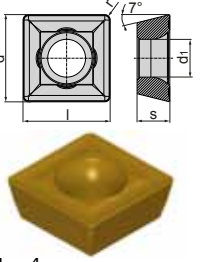
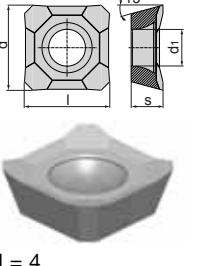
							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools	
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN15M		BWN10M
 N = 2	LDMX 100408 SR-MP	10	6,6	4,76	2,8	0,8		●			●							
	LDMX 100408 SR-MM	10	6,6	4,76	2,8	0,8							●	●				
	LDMX 100408 SR-MK	10	6,6	4,76	2,8	0,8										●		
	LDMX 100408 FR-MN	10	6,6	4,76	2,8	0,8											●	
 N = 2	LDMX 100415 SR-MPH	1,5	6,6	4,76	2,8	1,5	●	●	●	●								
	LDMX 100415 SR-MMH	1,5	6,6	4,76	2,8	1,5							●	●				
	LDMX 100415 SR-MKH	1,5	6,6	4,76	2,8	1,5									●	●		
 N = 4	LNMX 100605 SR-RP	10	6,6	6,35	2,8	0,5		●			●	●						
	LNMX 100605 SR-RK	10	6,6	6,35	2,8	0,5									●	●		
	LNMX 151008 SR-RP	15	9,52	10,0	4,5	0,8		●			●	●						
	LNMX 151008 SR-RK	15	9,52	10,0	4,5	0,8									●	●		
 N = 4	LNMX 131308 SR-RP	13	7,94	13	4,6	0,8			●	●	●							
	LNMX 131308 SR-RK	13	7,94	13	4,6	0,8									●	●		
	LNMX 131308 SR-MP	13	7,94	13	4,6	0,8		●		●								
 N=8	OFER 070405 SN-BP	7	18,1	4,76	-	0,5		●										

Bestellbeispiel Order example: 10 Stück Pieces LDMX 100408 SR-MP BCP25M

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Sortenbeschreibung Seite 8-9
Description of grades page 8-9

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							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools	
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN10M	BWN10M	
 N = 8	OFEX 05T305 SN-BP	5	12,7	3,97	4,6	0,5	●	●	●									
 N = 16	ONMU 080608 SN-MP	8	19	6,95	6,75	0,8	●	●	●	●								
	ONMU 080608 SN-MM	8	19	6,95	6,75	0,8						●	●					
	ONMU 080608 SN-MK	8	19	6,95	6,75	0,8								●	●			
	ONMQ 0806-FW	8	19,1	6,95	6,75	-						●						
 N = 16	RDKW 1003 MOS	10	10	3,18	3,9		●	●	●	●				●	●			
	RDKW 12T3 MOS	12	12	3,97	3,9		●	●	●	●				●	●			
	RDKW 1604 MOS	16	16	4,67	5,2		●	●	●	●				●	●			
 N = 4	SCMX 120512	12,70	12,70	5,56	5,5	1,2		●										
 N = 4	SDHT 1204 AEFN-ALC	12,70	12,70	4,76	5,5	-										●	●	
	SDHT 1504 AEFN-ALC	15,88	15,88	4,76	5,5	-												●

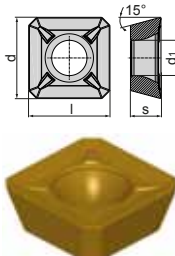
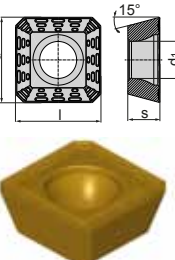
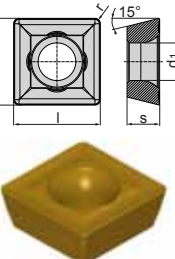
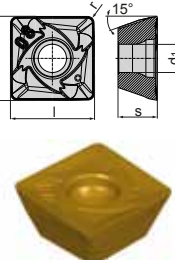
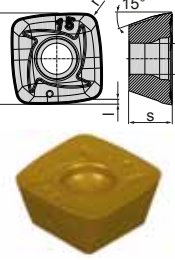
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Bestellbeispiel Order example: 10 Stück Pieces OFEX 05T305 SN-BP BCP25M

● Verfügbar ab Lager Available from stock

Sortenbeschreibung Seite 8-9
Description of grades page 8-9

Farbliche Abbildung der WSP müssen nicht dem Original entsprechen!
Colours of the original indexable inserts may deviate from the illustration!

							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN15M	
 N = 4	SDHT 1204 AESN	12,70	12,70	4,76	5,5			•	•	•				•			
	SDHT 1504 AESN	15,88	15,88	4,76	5,5				•								
 N = 4	SDHT 1204 AESN-BM	12,70	12,70	4,76	5,5								•				
 N = 4	SDMT 090308	9,52	9,52	3,18	4	0,8	•										
	SDMT 120408-SN	12,70	12,70	4,76	5,5	0,8			•								
	SDMT 1205 PDSR-BP	12,70	12,70	5,56	5,5	-			•	•							
 N = 4	SDMT 100408 SR-MP	10,4	10,4	4,86	3,5	0,8		•		•	•						
	SDMT 100408 ER-MM	10,4	10,4	4,86	3,5	0,8						•	•				
	SDMT 100408 SR-MK	10,4	10,4	4,86	3,5	0,8									•		
	SDMT 100408 FR-MN	10,4	10,4	4,86	3,5	0,8											•
	SDMT 140512 SR-MP	14,8	14,8	5,2	5,5	1,2		•		•	•						
	SDMT 140512 ER-MM	14,8	14,8	5,2	5,5	1,2						•	•				
	SDMT 140512 SR-MK	14,8	14,8	5,2	5,5	1,2									•		
	SDMT 140512 FR-MN	14,8	14,8	5,2	5,5	1,2											•
 N = 4	SDMT 100415 SR-MPH	1,1	10,2	4,76	3,5	1,5	•	•	•	•							
	SDMT 100415 ER-MMH	1,1	10,2	4,76	3,5	1,5						•	•				
	SDMT 140520 SR-MPH	2,2	14,7	5	5,5	2	•	•	•	•							
	SDMT 140520 ER-MMH	2,2	14,7	5	5,5	2						•	•				

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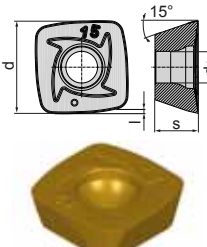
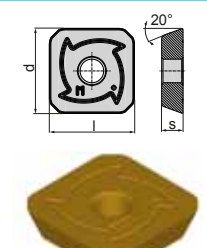
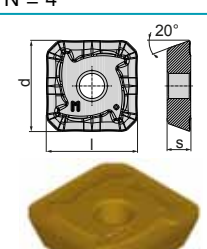
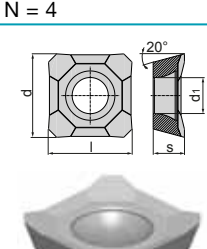
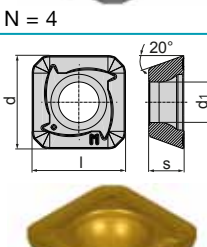
Seite 36 - 39
Page 36 - 39

Bestellbeispiel Order example: 10 Stück Pieces SDHT 1204 AESN BCP35M

• Verfügbar ab Lager Available from stock

Sortenbeschreibung Seite 8-9
Description of grades page 8-9

Farbliche Abbildung der WSP müssen nicht dem Original entsprechen!
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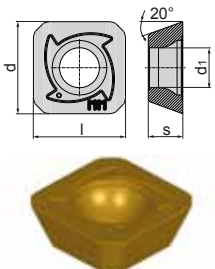
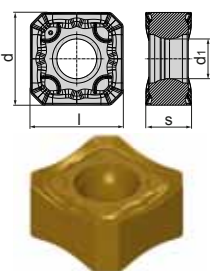
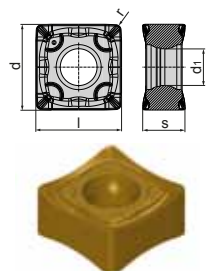
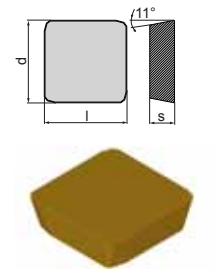
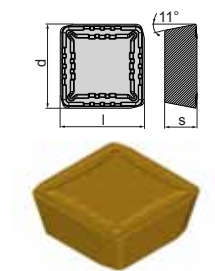
							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools	
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN10M	BWN10M	
 N = 4	SDMW 100415 SR-RPH	1,1	10,2	4,76	3,5	1,5	●	●	●	●								Seite 36 - 39 Page 36 - 39
	SDMW 100415 SR-RKH	1,1	10,2	4,76	3,5	1,5								●	●			
	SDMW 140520 SR-RPH	2,2	14,7	5	5,5	2	●	●	●	●								
	SDMW 140520 SR-RKH	2,2	14,7	5	5,5	2								●	●			
 N = 4	SEKN 1203 AFSN-MP	12,70	12,70	3,18	-	-		●	●	●								Seite 26 - 27 Page 26 - 27
	SEKN 1203 AFEN-MM	12,70	12,70	3,18	-	-							●					
	SEKN 1203 AFSN-MK	12,70	12,70	3,18	-	-								●	●			
	SEKN 1504 AFSN-MP	15,88	15,88	4,76	-	-		●	●	●	●							
	SEKN 1504 AFEN-MM	15,88	15,88	4,76	-	-						●	●					
	SEKN 1504 AFSN-MK	15,88	15,88	4,76	-	-								●				
 N = 4	SEKR 1203 AFSN-MP	12,70	12,70	3,18	-	-		●	●	●								Seite 26 - 27 Page 26 - 27
 N = 4	SEHT 1204 AFFN-ALC	12,70	12,70	4,76	5,5	-										●	●	Seite 26 - 27 Page 26 - 27
 N = 4	SEKT 1204 AFSN-MP	12,70	12,70	4,76	5,5	-	●	●	●	●								Seite 26 - 27 Page 26 - 27
	SEKT 1204 AFEN-MM	12,70	12,70	4,76	5,5	-						●	●					
 N = 4																		Seite 26 - 27 Page 26 - 27

Bestellbeispiel Order example: 10 Stück Pieces SDMW 100415 SR-RPH BCP 20M

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Sortenbeschreibung Seite 8-9
Description of grades page 8-9

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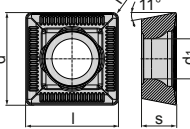
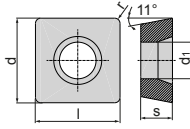
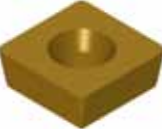
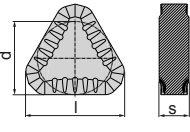
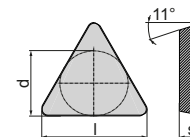
							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools	
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN10M	BWN10M	
 N = 4	SEKW 1204 AFSN-MP	12,70	12,70	4,76	5,5	-		●	●	●	●							Seite 26 - 27 Page 26 - 27
	SEKW 1204 AFEN-MM	12,70	12,70	4,76	5,5	-							●					
	SEKW 1204 AFSN-MK	12,70	12,70	4,76	5,5	-								●	●			
 N = 8	SNMX 1206 ANSN-MP	12,70	12,70	6,35	5,2	-	●	●	●	●								Seite 24 - 25 Page 24 - 25
	SNMX 1206 ANSN-MM	12,70	12,70	6,35	5,2	-						●	●					
	SNMX 1206 ANSN-MK	12,70	12,70	6,35	5,2	-								●	●			
	SNEX 1206-FW	12,70	12,70	6,35	5,2	-						●						
 N = 8	SNMX 120608 SN-MP	12,70	12,70	6,35	5,2	0,8			●	●								Seite 40 - 41 Page 40 - 41
	SNMX 120608 SN-MM	12,70	12,70	6,35	5,2	0,8							●					
	SNMX 120608 SN-MK	12,70	12,70	6,35	5,2	0,8								●	●			
	SNMX 120612 SN-MP	12,70	12,70	6,35	5,2	1,2			●	●								
	SNMX 120612 SN-MK	12,70	12,70	6,35	5,2	1,2								●	●			
 N = 4	SPKN 1203 EDSR	12,70	12,70	3,18	-	-		●	●					●				
	SPKN 1504 EDSR	15,88	15,88	4,76	-	-		●	●									
 N = 4	SPKR 1203 EDSR	12,70	12,70	3,18	-	-			●									

Bestellbeispiel Order example: 10 Stück Pieces SEKW 1204 AFSN-MP BCP30M

● Verfügbar ab Lager Available from stock

Sortenbeschreibung Seite 8-9
Description of grades page 8-9

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							Schneidstoffsorten Cutting materials										Zuordnung Werkzeuge Assignment tools	
N = Anzahl der Schneidkanten N = Number of cutting edges	Bestellbezeichnung Ordering code	l	d	s	d ₁	r	BCP20M	BCP25M	BCP30M	BCP35M	BCP40M	BCM35M	BCM40M	BCK15M	BCK20M	BCN10M		BWN10M
  N=4	SPMT 060304	6,35	6,35	3,2	3,4	0,4			●									
	SPMT 120408-SN	12,70	12,70	4,76	5,2	0,8			●	●								
  N=4	SPMW 120408	12,70	12,70	4,76	5,2	0,8								●				
  N=6	TNHF 1204 ANSN-BK	12	12,70	4,76	-	-									●			
  N=3	TPKN 1603 PDSR	16,5	9,52	3,18	-	-		●	●									
	TPKN 1603 PDER	16,5	9,52	3,18	-	-								●				
	TPKN 2204 PDSR	22	12,70	4,76	-	-		●	●									
	TPKN 2204 PDER	22	12,70	4,76	-	-								●				
									</									

Bestellbeispiel Order example: 10 Stück Pieces SPMT 060304 BCP30M

● Verfügbar ab Lager Available from stock

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Farbliche Abbildung der WSP müssen nicht dem Original entsprechen!
Colours of the original indexable inserts may deviate from the illustration!