

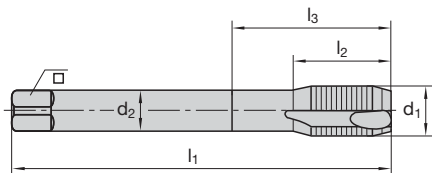
Katalog-Nr. Cat.-No.		6408C								
P1	Stahl Steel < 500 N/mm ²	■ v _c = 20–25 m/min								
P2	Stahl Steel 500–1000 N/mm ²	□ v _c = 10–15 m/min								
P3	Stahl Steel > 1000 N/mm ²									
M1	Rostfreie austenitische Stähle Stainless steel austenitic									
M2	Rostfreie martensitische Stähle Stainless steel martensitic									
K1	Grauguss Grey cast iron									
K2	Sphäroguss Nodular cast iron									
N1	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping < 5 % Si	□ v _c = 20–25 m/min								
N2	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping 5–10 % Si	□ v _c = 20–25 m/min								
N3	Alu- & Cu-Legierungen kurzspanend Alu- & Copper alloys short chipping > 10 % Si									
N4	Graphit Graphite									
S1	Titanlegierungen mittelfest Titanium alloys medium strength < 900 N/mm ²									
S2	Titanlegierungen hochfest Titanium alloys high strength < 1300 N/mm ²									
H1	Hartguss und Harte Stähle Chilled steel and Hardened steel 45–55 HRC									
d ₁	P	l ₁	l ₂	l ₃	d ₂	□ h12	z		Ident No.	LMT-Code
mit verstärktem Zylinderschaft with reinforced straight shank										
UNC Nr. 1	64	45	8	–	2,8	2,1	3	1,55	1391677	TC-BUNC No.1x64-2B-N0-1
UNC Nr. 2	56	45	9	11	2,8	2,1	3	1,85	1391678	TC-BUNC No.2x56-2B-N0-1
UNC Nr. 3	48	50	9	15	2,8	2,1	3	2,1	1391679	TC-BUNC No.3x48-2B-N0-1
UNC Nr. 4	40	56	11	17	3,5	2,7	3	2,35	1391680	TC-BUNC No.4x40-2B-N0-1
UNC Nr. 5	40	56	11	18	3,5	2,7	3	2,6	1391681	TC-BUNC No.5x40-2B-N0-1
UNC Nr. 6	32	56	12	20	4	3	3	2,8	1392748	TC-BUNC No.6x32-2B-N0-1
UNC Nr. 8	32	63	13	21	4,5	3,4	3	3,4	1392757	TC-BUNC No.8x32-2B-N0-1
UNC Nr. 10	24	70	15	25	6	4,9	3	3,9	1392766	TC-BUNC No.10x24-2B-N0-1
UNC Nr. 12	24	80	15	27	6	4,9	3	4,5	1391682	TC-BUNC No.12x24-2B-N0-1
UNC 1/4	20	80	16	30	7	5,5	3	5,1	1392784	TC-BUNC 1/4x20-2B-N0-1
UNC 5/16	18	90	18	35	8	6,2	3	6,6	1392793 ¹⁾	TC-BUNC 5/16x18-2B-N0-1
UNC 3/8	16	100	20	40	10	8	3	8	1392810	TC-BUNC 3/8x16-2B-N0-1
mit Überlaufschaft with standard straight shank										
UNC 7/16	14	100	22	–	8	6,2	3	9,4	1391684	TC-BUNC 7/16x14-2B-N0-1
UNC 1/2	13	110	24	–	9	7	3	10,8	1392828 ¹⁾	TC-BUNC 1/2x13-2B-N0-1
UNC 9/16	12	110	26	–	11	9	3	12,2	1391685	TC-BUNC 9/16x12-2B-N0-1
UNC 5/8	11	110	28	–	12	9	3	13,5	1392846	TC-BUNC 5/8x11-2B-N0-1
UNC 3/4	10	125	28	–	14	11	4	16,5	1391686	TC-BUNC 3/4x10-2B-N0-1
UNC 7/8	9	140	32	–	18	14,5	4	19,5	1391687	TC-BUNC 7/8x09-2B-N0-1
UNC 1	8	160	36	–	18	14,5	4	22,25	1391688	TC-BUNC 1x8-2B-N0-1
UNC 1 1/8	7	180	36	–	22	18	4	25	1391689	TC-BUNC 1 1/8x7-2B-N0-1
UNC 1 1/4	7	180	40	–	22	18	4	28	1391669	TC-BUNC 1 1/4x7-2B-N0-1
UNC 1 3/8	6	200	40	–	22	22	4	30,75	1391670	TC-BUNC 1 3/8x6-2B-N0-1

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Pre-drills starting page 367

■ = Hauptanwendung First choice
□ = Nebenanwendung Second choice

¹⁾ Auf Anfrage verfügbar
Available on request



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Kernlochbohrer ab Seite 367
Pre-drills starting page 367

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