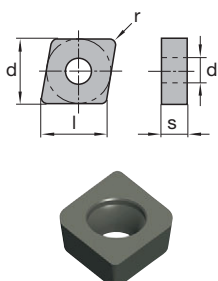
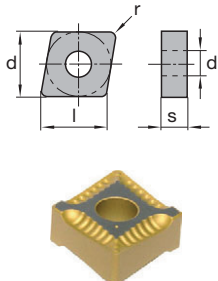
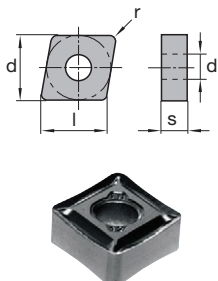
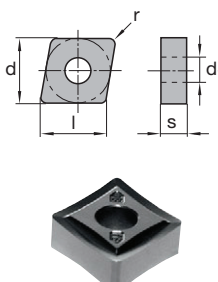
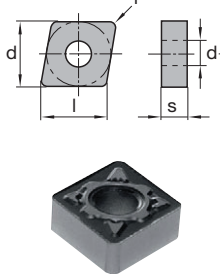
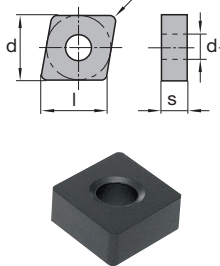
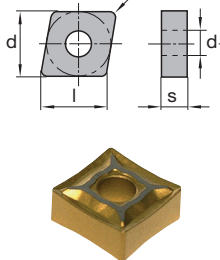


							Schneidstoffsorten Cutting materials Ident No.													
	LMT-Code	l	d	s	d ₁	r	HC										HW	HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611	LT220
	CCMW 09T304	9,70	9,52	3,97	4,40	0,4												6403052		
	CCMW 120404	12,90	12,70	4,76	5,50	0,4												6403054		
	CCMW 120408	12,90	12,70	4,76	5,50	0,8												6403055		
	CNGG 120408-BCU	12,90	12,70	4,76	5,16	0,8	5029091	5016528								5016530				
	CNGG 120404-FMS	12,90	12,70	4,76	5,16	0,4										6409954				
	CNGG 120408-FMS	12,90	12,70	4,76	5,16	0,8										6409955				
	CNGG 120412-FMS	12,90	12,70	4,76	5,16	1,2										6409956				
	CNGG 120404-MS	12,90	12,70	4,76	5,16	0,4										6400774				
	CNGG 120408-MS	12,90	12,70	4,76	5,16	0,8										6400771				
	CNGG 120412-MS	12,90	12,70	4,76	5,16	1,2										6400775				

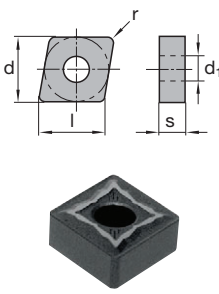
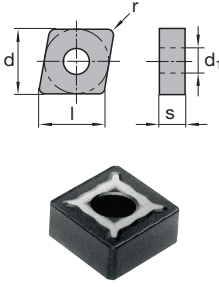
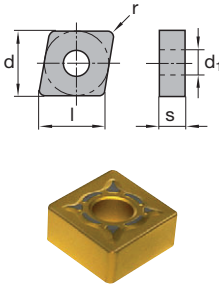
Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite B.20, B.116
Description/Designation of grades and ISO-Code starting page B.20, B.116

Schnittwertempfehlungen ab Seite B.117
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							Schneidstoffsorten Cutting materials Ident No.												
	LMT-Code	l	d	s	d ₁	r	HC								HW		HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611
	CNGG 120408-MRS	12,90	12,70	4,76	5,16	0,8										6410863			
	CNGG 120412-MRS	12,90	12,70	4,76	5,16	1,2										6411767			
	CNMA 120408	12,90	12,70	4,76	5,16	0,8						6400800	6400600						
	CNMA 120412	12,90	12,70	4,76	5,16	1,2						6400801	6400601						
	CNMA 190616	19,30	19,05	6,35	7,93	1,6							6435433						
	CNMA 250924	25,80	25,4	6,85	9,12	2,4							5021822						
	CNMG 090304-BFMS	9,70	9,52	3,18	3,81	0,4					6400356								
	CNMG 120404-BFMS	12,90	12,70	4,76	5,16	0,4					6400357								
	CNMG 120408-BFMS	12,90	12,70	4,76	5,16	0,8					6400358								
	CNMG 120412-BFMS	12,90	12,70	4,76	5,16	1,2					6400359								

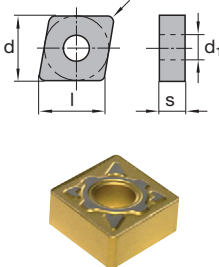
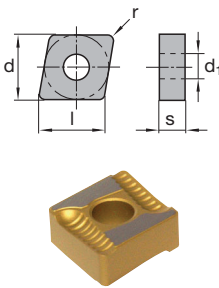
Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite B.20, B.116
Description/Designation of grades and ISO-Code starting page B.20, B.116

Schnittwertempfehlungen ab Seite B.117
Cutting data recommendations starting page B.117

							Schneidstoffsorten Cutting materials Ident No.											
	LMT-Code						HC								HW		HT	
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610
	CNMG 120408-BM	12,90	12,70	4,76	5,16	0,8							6400809	6400603				
	CNMG 120412-BM	12,90	12,70	4,76	5,16	1,2							6400810	6400604				
	CNMG 120408-BMR	12,90	12,70	4,76	5,16	0,8							6400811	6400605				
	CNMG 120412-BMR	12,90	12,70	4,76	5,16	1,2							6400812	6400606				
	CNMG 120416-BMR	12,90	12,70	4,76	5,16	1,6							6400813	6400607				
	CNMG 160612-BMR	16,10	15,87	6,35	6,35	1,2							6400815	6400608				
	CNMG 160616-BMR	16,10	15,87	6,35	6,35	1,6							6437532	6400609				
	CNMG 120408-BMRS	12,90	12,70	4,76	5,16	0,8					6400363							
	CNMG 120412-BMRS	12,90	12,70	4,76	5,16	1,2					6400364							
	CNMG 160612-BMRS	16,10	15,87	6,35	6,35	1,2					6400365							
	CNMG 190612-BMRS	19,30	19,50	6,35	7,93	1,2					6400417							

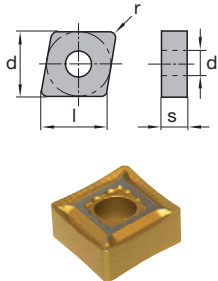
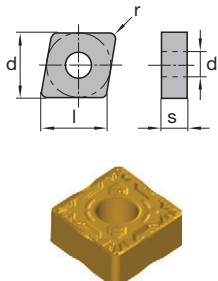
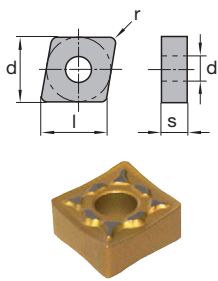
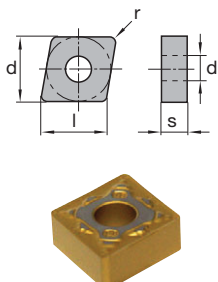
Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite B.20, B.116
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Schnittwertempfehlungen ab Seite B.117
Cutting data recommendations starting page B.117

							Schneidstoffsorten Cutting materials Ident No.												
	LMT-Code	l	d	s	d ₁	r	HC								HW		HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611
	CNMG 120408-BMS	12,90	12,70	4,76	5,16	0,8					6400360								
	CNMG 120412-BMS	12,90	12,70	4,76	5,16	1,2					6400361								
	CNMG 160612-BMS	16,10	15,87	6,35	6,35	1,2					6400362								
	CNMG 120404 EL-BC	12,90	12,70	4,76	5,16	0,4		6410865	6412416		6410867								
	CNMG 120404 ER-BC	12,90	12,70	4,76	5,16	0,4		6410869	6412417		6410871								
	CNMG 120408 EL-BC	12,90	12,70	4,76	5,16	0,8		6410873	6412419		6410875								
	CNMG 120408 ER-BC	12,90	12,70	4,76	5,16	0,8		6410877	6412420		6410879								
	CNMG 120412 EL-BC	12,90	12,70	4,76	5,16	1,2		6411644	6412422		6411645								
	CNMG 120412 ER-BC	12,90	12,70	4,76	5,16	1,2		6411647	6412423		6411648								

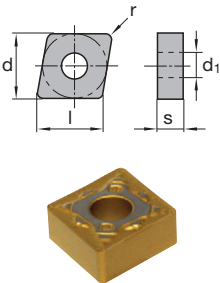
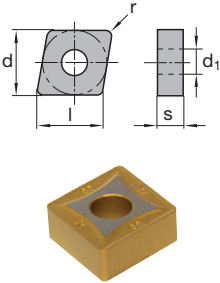
Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite B.20, B.116
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Schnittwertempfehlungen ab Seite B.117
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							Schneidstoffsorten Cutting materials Ident No.													
	LMT-Code	l	d	s	d ₁	r	HC										HW	HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611	LT220
	CNMG 120404-FMP	12,90	12,70	4,76	5,16	0,4	5029097	6410985	6412418				6400807	6400808						
	CNMG 120408-FMP	12,90	12,70	4,76	5,16	0,8	5029099	6410986	6412421											
	CNMG 120404-FP	12,90	12,70	4,76	5,16	0,4	5028343	5019598												
	CNMG 120408-FP	12,90	12,70	4,76	5,16	0,8	5028341	5019557												
	CNMG 120408-HPT	12,90	12,70	4,76	5,16	0,8	5029100	6410989												
	CNMG 120412-HPT	12,90	12,70	4,76	5,16	1,2	5029104	6410992												
	CNMG 090308-MP	9,70	9,52	3,18	3,81	0,8	5029096	9196943	9196944											
	CNMG 120408-MP	12,90	12,70	4,76	5,16	0,8	5029102	9175833	9175843											
	CNMG 120412-MP	12,90	12,70	4,76	5,16	1,2	5029105	9175988	9175998											

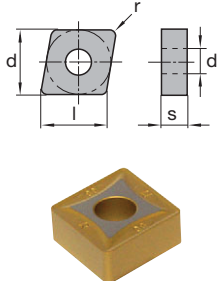
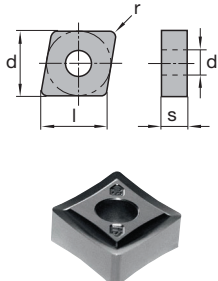
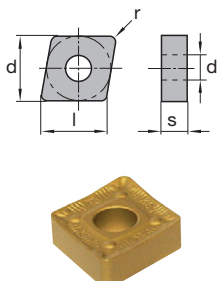
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Schnittwertempfehlungen ab Seite B.117
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							Schneidstoffsorten Cutting materials Ident No.													
	LMT-Code	l	d	s	d ₁	r	HC										HW	HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611	LT220
	CNMG 120416-MP	12,90	12,70	4,76	5,16	1,6	5029109	9178711	9178715											
	CNMG 160608-MP	16,10	15,87	6,35	6,35	0,8	5029114	9187660	9187671											
	CNMG 160612-MP	16,10	15,87	6,35	6,35	1,2	5029119	9187665	9187678											
	CNMG 160616-MP	16,10	15,87	6,35	6,35	1,6	5029123	9187670	9187679											
	CNMG 190612-MP	19,30	19,05	6,35	7,93	1,2	5029083	9186944	9186948											
	CNMG 190616-MP	19,30	19,05	6,35	7,93	1,6	5029086	9186945	9186949											
	CNMG 120408-MRP	12,90	12,70	4,76	5,16	0,8	5029103	9196503	9196504											
	CNMG 120412-MRP	12,90	12,70	4,76	5,16	1,2	5029107	9203109	9203110											
	CNMG 120416-MRP	12,90	12,70	4,76	5,16	1,6	5029111	5002385	5002386											
	CNMG 160608-MRP	16,10	15,87	6,35	6,35	0,8	5029117	9196514	9196518											
	CNMG 160612-MRP	16,10	15,87	6,35	6,35	1,2	5029121	9196531	9196532											
	CNMG 160616-MRP	16,10	15,87	6,35	6,35	1,6	5029124	9196536	9196539											

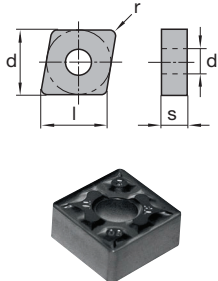
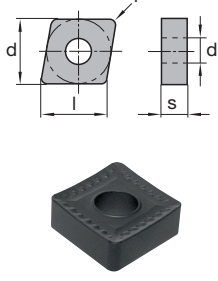
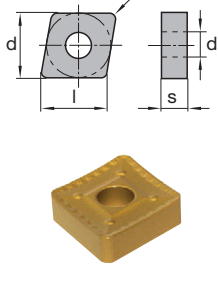
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Schnittwertempfehlungen ab Seite B.117
Cutting data recommendations starting page B.117

							Schneidstoffsorten Cutting materials Ident No.													
	LMT-Code	l	d	s	d ₁	r	HC										HW	HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611	LT220
	CNMG 190612-MRP	19,30	19,05	6,35	7,93	1,2	5029084	9196560	9196581											
	CNMG 190616-MRP	19,30	19,05	6,35	7,93	1,6	5029087	9196583	9196584											
	CNMG 190624-MRP	19,30	19,05	6,35	7,93	2,4	5029092	9196606	9196607											
	CNMG 120404-MS	12,90	12,70	4,76	5,16	0,4										6411770				
	CNMG 120408-MS	12,90	12,70	4,76	5,16	0,8										6411772				
	CNMG 120412-MS	12,90	12,70	4,76	5,16	1,2										6411774				
	CNMM 120408-RP	12,90	12,70	4,76	5,16	0,8	5029094	9178718	9178740											
	CNMM 120412-RP	12,90	12,70	4,76	5,16	1,2	5029095	9187642	9187647											
	CNMM 160612-RP	16,10	15,87	6,35	6,35	1,2	5029098	6437534	6437535											
	CNMM 160616-RP	16,10	15,87	6,35	6,35	1,6	5029101	6437537	6437538											
	CNMM 190612-RP	19,30	19,05	6,35	7,93	1,2	5029106	6437540	6437541											
	CNMM 190616-RP	19,30	19,05	6,35	7,93	1,6	5029108	6437543	6437544											
	CNMM 190624-RP	19,30	19,05	6,35	7,93	2,4	5029110	6437545	6437546											

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							Schneidstoffsorten Cutting materials Ident No.													
	LMT-Code	l	d	s	d ₁	r	HC										HW	HT		
							LCP15T	LC225K	LC240F	LC250F	LC435D	LC444W	LC610H	LC620H	LC610T	LC415X	LC415Z	LW610	LW611	LT220
	CNMG 120408-TF	12,90	12,70	4,76	5,16	0,8														6403284
	CNMM 190616-BR	19,30	19,05	6,35	7,93	1,6	5030148	6411105	6413163				9159459							
	CNMM 190624-BR	19,30	19,05	6,35	7,93	2,4							6435434							
	CNMM 250724-BRP	25,80	25,40	7,94	9,12	2,4	5029135	6413167	6413168	5021816			6400823							
	CNMM 250924-BRP	25,80	25,40	9,52	9,12	2,4	5029139	9102314	6413169	5008396			6400825							

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