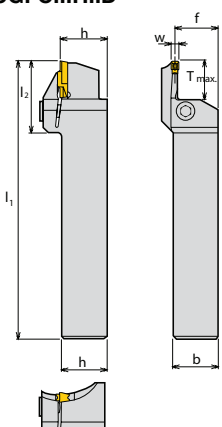


												
		Bestellbezeichnung Ordering code	h_1	b	l_1	f	l_2	w	$T_{max.}$	D_{Start}	D_{min}	Schneideinsatz Indexable inserts
CGFC...F...D 		CGFCR/L 2525 M3 F10.0 D30N	25	25	150	23,95	38	3,0	10	35	24	FD LCMR...TM
		CGFCR/L 2525 M3 F10.0 D35N	25	25	150	23,95	38	3,0	10	42	29	FD LCMN...
		CGFCR/L 2525 M3 F10.0 D42	25	25	150	23,95	38	3,0	10	50	36	ED LC.R...TM*)
		CGFCR/L 2525 M3 F15.0 D50N	25	25	150	23,95	38	3,0	15	70	44	ED LCMN...*)
		CGFCR/L 2525 M3 F15.0 D70	25	25	150	23,95	38	3,0	15	100	64	
		CGFCR/L 2525 M4 F10.0 D30	25	25	150	23,55	39	4,0	10	36	22	
		CGFCR/L 2525 M4 F20.0 D36	25	25	150	23,55	39	4,0	20	42	28	
		CGFCR/L 2525 M4 F20.0 D42	25	25	150	23,55	39	4,0	20	50	34	
		CGFCR/L 2525 M4 F20.0 D50	25	25	150	23,55	39	4,0	20	70	42	
		CGFCR/L 2525 M4 F20.0 D70	25	25	150	23,55	39	4,0	20	120	62	
		CGFCR/L 2525 M4 F20.0 D120	25	25	150	23,55	39	4,0	20	200	112	
		CGFCR/L 2525 M5 F25.0 D60	25	25	150	23,05	49	5,0	25	80	50	
		CGFCR/L 2525 M5 F25.0 D80	25	25	150	23,05	49	5,0	25	110	70	
		CGFCR/L 2525 M5 F25.0 D110	25	25	150	23,05	49	5,0	25	150	100	
		CGFCR/L 2525 M5 F25.0 D150	25	25	150	23,05	49	5,0	25	200	140	
		CGFCR/L 2525 M6 F25.0 D60	25	25	150	22,55	49	6,0	25	70	48	
		CGFCR/L 2525 M6 F25.0 D70	25	25	150	22,55	49	6,0	25	100	58	
		CGFCR/L 2525 M6 F25.0 D100	25	25	150	22,55	49	6,0	25	180	88	
		CGFCR/L 2525 M6 F25.0 D180	25	25	150	22,55	49	6,0	25	400	168	

Ersatzteile Spare parts	Bestellbezeichnung Ordering code		
			
WSP Breite Width of insert	Schraube Screw	Schlüssel Key	SW AF
3, 4, 5, 6	M6x25 DIN912	V01-A0050	5

*) $D_{min} = 60 \text{ mm}$

Passende Wendeplatten
Suitable inserts

FD LC...TM	ED LC...TM				
					

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Bestellbeispiel Order example: 1 Stück off CGFCR 2525 M3 F10.0 D30N