



ULTRAMINI

Bohrungsbearbeitung
ab Ø 0.2 mm

grooving, boring and profiling
starting at Ø 0.2 mm

Typ / type 007

Stechdrehen

grooving

ab Bohrung Ø 6.8 mm
Nuttiefe bis 2.5 mm
Auskragung (L1) bis 7x D

bore Ø from 6.8 mm
depth of groove up to 2.5 mm
overhang length (L1) up to 7x D

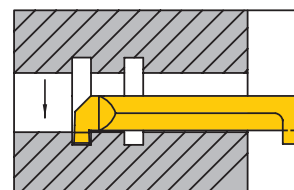
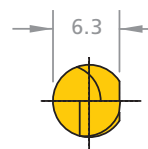
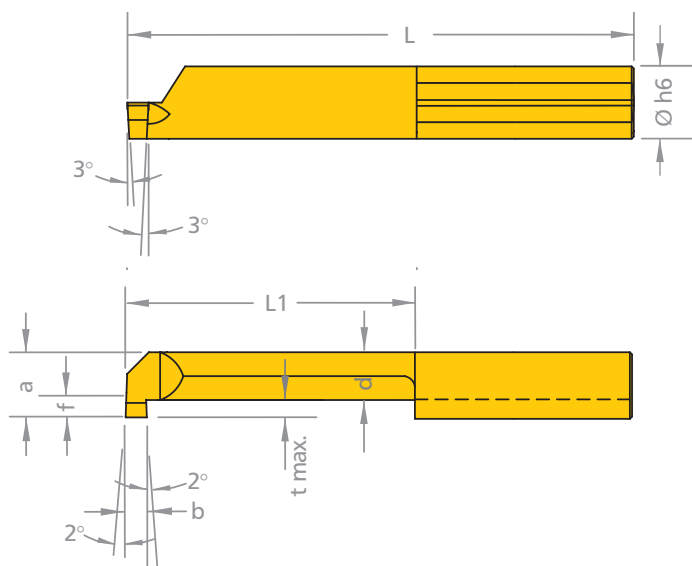


Abbildung: rechtsschneidend

Ausführung rechts (R)
oder links (L) angeben
Abmessungen in mm

righthand version shown

state right (R) or left (L) version

dimensions in mm



Bestellnummer
part number

b +0.05

f

d

a

L

L1

t max.

D min.

Ø h6

passende
Werkzeughalter

suitable toolholder

R/L 007.0100-10	1.0	2.8	3.7	6.3	25	10	2.5	6.8	7.0
R/L 007.0100-15	1.0	2.8	3.7	6.3	30	15	2.5	6.8	7.0
R/L 007.0100-22	1.0	2.8	3.7	6.3	37	22	2.5	6.8	7.0
R/L 007.0100-25	1.0	2.8	3.7	6.3	40	25	2.5	6.8	7.0
R/L 007.0100-30	1.0	2.8	3.7	6.3	45	30	2.5	6.8	7.0
R/L 007.0100-35	1.0	2.8	3.7	6.3	50	35	2.5	7.0	7.0
R/L 007.0100-40	1.0	2.8	3.7	6.3	55	40	2.5	7.0	7.0
R/L 007.0100-45	1.0	2.8	3.7	6.3	60	45	2.5	7.0	7.0
R/L 007.0100-50	1.0	2.8	3.7	6.3	65	50	2.5	7.0	7.0

676.xxx /
687

670 / xxx.7

Weitere HM Sorten können Sie in der Sorten-
übersicht im Kapitel »Technische Hinweise« und
der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
CN45F: R007.0100-10/CN45F

More carbide grades you can find in the grades
summary in the chapter »technical instructions«
and in the price list.

order-example: righthand version
and grade
CN45F: R007.0100-10/CN45F

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L1

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Ø h6

passende
Werkzeughalter

suitable toolholder

R/L 007.0150-10	1.5	2.8	3.7	6.3	25	10	2.5	6.8	7.0
R/L 007.0150-15	1.5	2.8	3.7	6.3	30	15	2.5	6.8	7.0
R/L 007.0150-22	1.5	2.8	3.7	6.3	37	22	2.5	6.8	7.0
R/L 007.0150-25	1.5	2.8	3.7	6.3	40	25	2.5	6.8	7.0
R/L 007.0150-30	1.5	2.8	3.7	6.3	45	30	2.5	6.8	7.0
R/L 007.0150-35	1.5	2.8	3.7	6.3	50	35	2.5	7.0	7.0
R/L 007.0150-40	1.5	2.8	3.7	6.3	55	40	2.5	7.0	7.0
R/L 007.0200-10	2.0	2.8	3.7	6.3	25	10	2.5	6.8	7.0
R/L 007.0200-15	2.0	2.8	3.7	6.3	30	15	2.5	6.8	7.0
R/L 007.0200-22	2.0	2.8	3.7	6.3	37	22	2.5	6.8	7.0
R/L 007.0200-25	2.0	2.8	3.7	6.3	40	25	2.5	6.8	7.0
R/L 007.0200-30	2.0	2.8	3.7	6.3	45	30	2.5	6.8	7.0
R/L 007.0200-35	2.0	2.8	3.7	6.3	50	35	2.5	7.0	7.0

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