

Typ / type 610

Axial-Einstechen
Innen

face grooving internal

ab Nutaußen Ø 6.0 mm
Nuttiefe bis 3.5 mm
Nutbreite bis 3.0 mm

from outer groove Ø 6.0 mm

depth of groove up to 3.5 mm
width of groove up to 3.0 mm

ULTRAMINI

Bohrungsbearbeitung
ab Ø 0.2 mm

grooving, boring and profiling
starting at Ø 0.2 mm

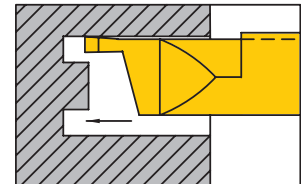
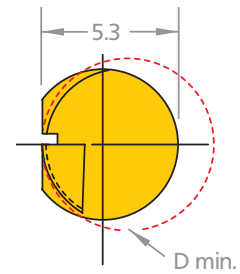
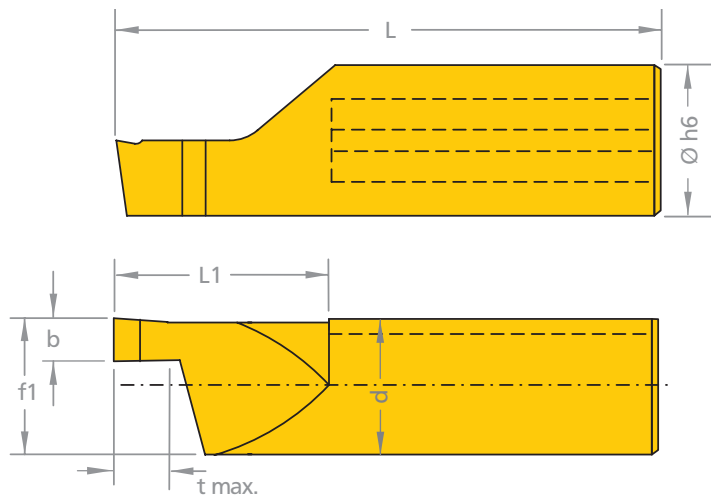


Abbildung: linksschneidend

Ausführung rechts (R)
oder links (L) angeben
Abmessungen in mm

lefthand version shown

state right (R) or left (L) version

dimensions in mm



Bestellnummer part number	b +0.05	f1	d	L	L1	t max.	D min.	Ø h6	passende Werkzeughalter	suitable toolholder
R/L 610.1008-10	1.0	5.2	4.9	26	11	1.5	6.0	6.0	676.xxx / xxx.6	660
R/L 610.1508-10	1.5	5.2	4.9	26	11	2.5	6.0	6.0		
R/L 610.2008-10	2.0	5.2	4.9	26	11	3.0	6.0	6.0		
R/L 610.2508-10	2.5	5.2	4.9	26	11	3.5	6.0	6.0		
R/L 610.3008-10	3.0	5.2	4.9	26	11	3.5	6.0	6.0		
R/L 610.1008-20	1.0	5.2	4.9	35	20	1.5	6.0	6.0		
R/L 610.1508-20	1.5	5.2	4.9	35	20	2.5	6.0	6.0		
R/L 610.2008-20	2.0	5.2	4.9	35	20	3.0	6.0	6.0		
R/L 610.2508-20	2.5	5.2	4.9	35	20	3.5	6.0	6.0		
R/L 610.3008-20	3.0	5.2	4.9	35	20	3.5	6.0	6.0		
R/L 610.1008-30	1.0	5.2	4.9	45	30	1.5	6.0	6.0		
R/L 610.1508-30	1.5	5.2	4.9	45	30	2.5	6.0	6.0		
R/L 610.2008-30	2.0	5.2	4.9	45	30	3.0	6.0	6.0		
R/L 610.2508-30	2.5	5.2	4.9	45	30	3.5	6.0	6.0		
R/L 610.3008-30	3.0	5.2	4.9	45	30	3.5	6.0	6.0		

Weitere HM Sorten können Sie in der Sorten-
übersicht im Kapitel »Technische Hinweise« und
der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
CN45F: R610.1008-10/CN45F

More carbide grades you can find in the grades
summary in the chapter »technical instructions«
and in the price list.

order-example: righthand version
and grade
CN45F: R610.1008-10/CN45F