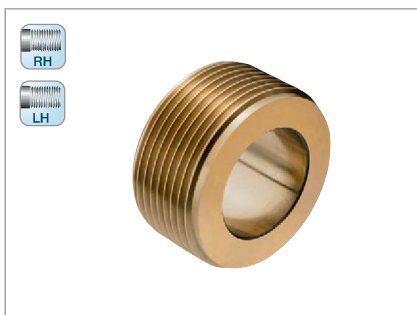




| <b>M</b>                                         |                      |                      |
|--------------------------------------------------|----------------------|----------------------|
| Nennmaß x Steigung<br>Nominal size x pitch<br>mm | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                        |                      |                      |
| M 3,5 x 0,6                                      | 1502539              | 1502548              |
| M 4 x 0,7                                        | 1502619              | 1502628              |
| M 4 ... 4,5 x 0,75                               | 1502655              | 1502664              |
| M 5 x 0,8                                        | 1502762              | 1502771              |
| M 5 ... 5,5 x 0,9                                | 1502806              | 1502815              |
| M 6 x 1                                          | 1502879              | 1502888              |

| <b>MF</b>                                        |                      |                      |
|--------------------------------------------------|----------------------|----------------------|
| Nennmaß x Steigung<br>Nominal size x pitch<br>mm | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                        |                      |                      |
| MF 4 ... 5 x 0,5                                 | 2167460              | 1502584              |

| <b>UNC</b>                                             |                      |                      |
|--------------------------------------------------------|----------------------|----------------------|
| Nennmaß x Gangzahl<br>auf 1 Zoll<br>Nominal size x TPI | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                              |                      |                      |
| UNC 8 – 32                                             | 1503039              | 1503048              |
| UNC 10 ... 12 – 24                                     | 1503057              | 1503066              |
| UNC 1/4 – 20                                           | 2169901              | 1503093              |

| <b>UNF</b>                                             |                      |                      |
|--------------------------------------------------------|----------------------|----------------------|
| Nennmaß x Gangzahl<br>auf 1 Zoll<br>Nominal size x TPI | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                              |                      |                      |
| UNF 6 – 40                                             | 2240710              | 2168469              |
| UNF 8 – 36                                             | 1503100              | 1503119              |
| UNF 10 – 32                                            | 1503128              | 1503137              |
| UNF 12 – 28                                            | 1503146              | 1503155              |
| UNF 1/4 – 28                                           | 1503164              | 1503173              |

| <b>BA</b>                                              |                      |                      |
|--------------------------------------------------------|----------------------|----------------------|
| Nennmaß x Gangzahl<br>auf 1 Zoll<br>Nominal size x TPI | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                              |                      |                      |
| BA 4 – 38,5                                            | 2240387              | 1503262              |
| BA 3 – 34,8                                            | 1503253              | 2241265              |
| BA 2 – 31,3                                            | 1503235              | 1503244              |
| BA 1 – 28,2                                            | 1503217              | 2241266              |
| BA 0 – 25,4                                            | 1503208              | 2241267              |

| Nennmaß x Steigung<br>Nominal size x pitch<br>mm   inch | RAA       | RGE     |
|---------------------------------------------------------|-----------|---------|
|                                                         | Ident No. |         |
| Ø 3,5 ... Ø 4 x 0,5   Ø 0.138 ... Ø 0.157 x 0.02        | 1503404   | 2241275 |
| Ø 4 ... Ø 4,5 x 0,5   Ø 0.157 ... Ø 0.177 x 0.02        | 2241268   | 2242388 |
| Ø 4,5 ... Ø 5 x 0,5   Ø 0.177 ... Ø 0.197 x 0.02        | 1503413   | 2241277 |
| Ø 5 ... Ø 5,5 x 0,5   Ø 0.197 ... Ø 0.217 x 0.02        | 2164607   | 2241278 |
| Ø 5,5 ... Ø 6 x 0,5   Ø 0.217 ... Ø 0.236 x 0.02        | 1503431   | 1503574 |
| Ø 3,5 ... Ø 4 x 0,6   Ø 0.138 ... Ø 0.157 x 0.024       | 1503440   | 1503583 |
| Ø 4 ... Ø 4,5 x 0,6   Ø 0.157 ... Ø 0.177 x 0.024       | 1503459   | 2241279 |
| Ø 4,5 ... Ø 5 x 0,6   Ø 0.177 ... Ø 0.197 x 0.024       | 1503468   | 1503592 |
| Ø 5 ... Ø 5,5 x 0,6   Ø 0.197 ... Ø 0.217 x 0.024       | 2169748   | 2241281 |
| Ø 5,5 ... Ø 6 x 0,6   Ø 0.217 ... Ø 0.236 x 0.024       | 1503477   | 2241282 |
| Ø 4 ... Ø 4,5 x 0,8   Ø 0.157 ... Ø 0.177 x 0.031       | 1503486   | 1503609 |
| Ø 4,5 ... Ø 5 x 0,8   Ø 0.177 ... Ø 0.197 x 0.031       | 2241269   | 2241283 |
| Ø 5 ... Ø 5,5 x 0,8   Ø 0.197 ... Ø 0.217 x 0.031       | 1503495   | 1503619 |
| Ø 5,5 ... Ø 6 x 0,8   Ø 0.217 ... Ø 0.236 x 0.031       | 1503501   | 1503627 |
| Ø 4 ... Ø 4,5 x 1,0   Ø 0.157 ... Ø 0.177 x 0.039       | 2241270   | 2241284 |
| Ø 4,5 ... Ø 5 x 1,0   Ø 0.177 ... Ø 0.197 x 0.039       | 1503510   | 2166776 |
| Ø 5 ... Ø 5,5 x 1,0   Ø 0.197 ... Ø 0.217 x 0.039       | 2241271   | 2241285 |
| Ø 5,5 ... Ø 6 x 1,0   Ø 0.217 ... Ø 0.236 x 0.039       | 1503529   | 1503636 |
| Ø 4 ... Ø 4,5 x 1,2   Ø 0.157 ... Ø 0.177 x 0.047       | 2241272   | 2241286 |
| Ø 4,5 ... Ø 5 x 1,2   Ø 0.177 ... Ø 0.197 x 0.047       | 1503538   | 2241287 |
| Ø 5 ... Ø 5,5 x 1,2   Ø 0.197 ... Ø 0.217 x 0.047       | 2241273   | 2241288 |
| Ø 5,5 ... Ø 6 x 1,2   Ø 0.217 ... Ø 0.236 x 0.047       | 2241274   | 2241289 |

| Nennmaß<br>Nominal size<br>mm   inch | Ident No. |
|--------------------------------------|-----------|
| Ø 3 – Ø 3,5   Ø 0.118 – Ø 0.138      | 1503707   |
| Ø 3,5 – Ø 4   Ø 0.138 – Ø 0.157      | 1503716   |
| Ø 4 – Ø 4,5   Ø 0.157 – Ø 0.177      | 1503725   |
| Ø 4,5 – Ø 5   Ø 0.177 – Ø 0.197      | 1503734   |
| Ø 5 – Ø 5,5   Ø 0.197 – Ø 0.217      | 1503743   |
| Ø 5,5 – Ø 6   Ø 0.217 – Ø 0.236      | 1503752   |

| <b>BSF</b>                                             |                      |                      |
|--------------------------------------------------------|----------------------|----------------------|
| Nennmaß x Gangzahl<br>auf 1 Zoll<br>Nominal size x TPI | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                              |                      |                      |
| BSF 3/16 – 32                                          | 1502940              | 1502959              |
| BSF 7/32 – 28                                          | 1502968              | 1502977              |
| BSF 1/4 – 26                                           | 1502995              | 1503002              |

| <b>BSW</b>                                             |                      |                      |
|--------------------------------------------------------|----------------------|----------------------|
| Nennmaß x Gangzahl<br>auf 1 Zoll<br>Nominal size x TPI | Anlauf 1k<br>Lead 1k | Anlauf 2k<br>Lead 2k |
| Ident No.                                              |                      |                      |
| BSW 5/32 – 32                                          | 1502904              | 1502913              |
| BSW 3/16 ... 7/32 – 24                                 | 1502922              | 1502931              |

Die in einem Feld zusammengefassten Gewindeabmessungen können mit **einem** Satz Rollen gerollt werden.

Thread dimensions combined in one block can be rolled with **one** set of rolls.