

Maschinengewindebohrer für Durchgangsloch Taps for through holes					Maschinengewindebohrer für Grundloch Taps for blind holes			
	BP05 Metrisch metric	BP05 RC Metrisch mit Kühlung metric with coolant	BP07 Metrisch Fein metric fine	BP08 G (BSP) G (BSP)	BP60 Metrisch metric	BP60 CC Metrisch mit Kühlung metric with coolant	BP61 Metrisch Fein metric fine	BP49 G (BSP) G (BSP)
								
Seite/Page	41	42	43	44	45	46	47	48
Toleranz Tolerance	6HX	6HX	6HX	ISO 5969 X	6HX	6HX	6HX	ISO 5969 X
P.1								
P.2	30-40	30-40	30-40	30-40	25-35	25-35	25-35	25-35
P.3	25-35	25-35	25-35	25-35	20-30	20-30	20-30	20-30
P.4	20-30	20-30	20-30	20-30	15-25	15-25	15-25	15-25
P.5	10-20	10-20	10-20	10-20	5-15	5-15	5-15	5-15
P.6	8-10	8-10	8-10	8-10	5-8	5-8	5-8	5-8
P.7	10-20	10-20	10-20	10-20	10-15	10-15	10-15	10-15
M.1	10-20	10-20	10-20	10-20	10-15	10-15	10-15	10-15
M.2	6-8	6-8	6-8	6-8	5-7	5-7	5-7	5-7
K.1								
K.2	25-35	25-35	25-35	25-35	20-30	20-30	20-30	20-30
K.3								
N.1								
N.2	30-40	30-40	30-40	30-40	30-40	30-40	30-40	30-40
N.3	30-40	30-40	30-40	30-40	25-35	25-35	25-35	25-35
N.4								
N.5								
N.6	25-35	25-35	25-35	25-35	25-35	25-35	25-35	25-35
N.7								
N.8								
N.9								
N.10								
S.1					10-15	10-15	10-15	10-15
S.2	12-18	12-18	12-18	12-18				
S.3					10-15	10-15	10-15	10-15
S.4	12-18	12-18	12-18	12-18				
H.1								
H.2								