



ULTRAMINI

Bohrungsbearbeitung
ab $\varnothing$ 0.2 mm

grooving, boring and profiling
starting at $\varnothing$ 0.2 mm

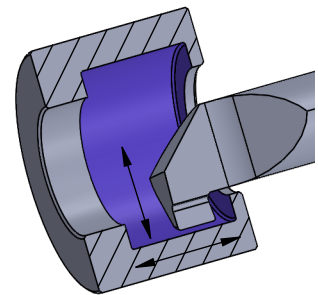
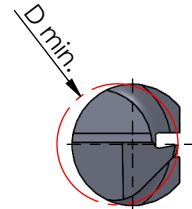
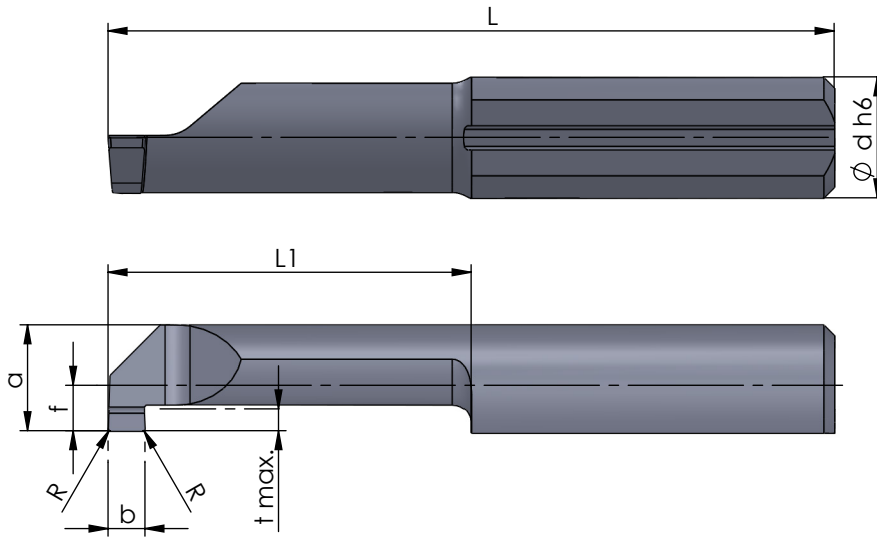
Typ 005M

Stechdrehen
mit Eckenradius

grooving
with corner-radius

D min. 5.0 mm
Nuttiefe t max. 1.0 mm

D min. 5.0 mm
depth of groove up to 1.0 mm



Rechts (R): wie gezeichnet
Links (L): spiegelbildlich

Ausführung rechts (R) oder
links (L) angeben

Abmessungen in mm

righthand (R): as shown
lefthand version (L): mirror image

state right (R) or left (L) version

dimensions in mm

Bestellnummer part number															Klemmhalter Typ toolholder type
	b +0.05	b (inch)	f	a	L	L1	t max.	D min.	Ø d h6	R	K10F	CN45F	AL41F	P07C	
R/L 005M0100-10	1.0		1.9	4.4	25	10	1.0	5.0	5.0	0.1			●		645 / xxx.5 / 650
R/L 005M0100-15	1.0		1.9	4.4	30	15	1.0	5.0	5.0	0.1			●		
R/L 005M0100-20	1.0		1.9	4.4	35	20	1.0	5.0	5.0	0.1			●		
R/L 005M0100-25	1.0		1.9	4.4	40	25	1.0	5.0	5.0	0.1			●		
R/L 005M0100-30	1.0		1.9	4.4	45	30	1.0	5.0	5.0	0.1			●		
R/L 005M0150-10	1.5		1.9	4.4	25	10	1.0	5.0	5.0	0.1			●		
R/L 005M0150-15	1.5		1.9	4.4	30	15	1.0	5.0	5.0	0.1			●		
R/L 005M0150-20	1.5		1.9	4.4	35	20	1.0	5.0	5.0	0.1			●		
R/L 005M0150-25	1.5		1.9	4.4	40	25	1.0	5.0	5.0	0.1			●		
R/L 005M0150-30	1.5		1.9	4.4	45	30	1.0	5.0	5.0	0.1			●		
R/L 005M0157-20	1.57	0.062"	1.9	4.4	35	20	1.0	5.0	5.0	0.1			●		

Weitere HM Sorten können Sie in der Sorten-
übersicht im Kapitel "Technische Hinweise" und
der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
R005M0100-10/AL41F

More carbide grades you can find in the grades
summary in the chapter "technical instructions"
and in the price list.

order-example:
righthand version and grade
R005M0100-10/AL41F