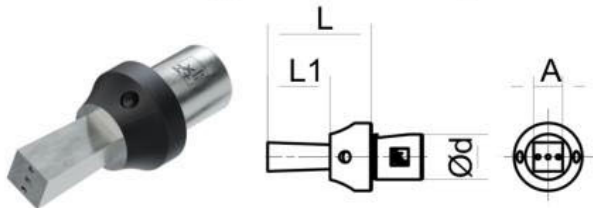


Hommel+Keller broaching inserts with the profiles square, hexagon, Torx and Torx Plus ➤ are available from stock.

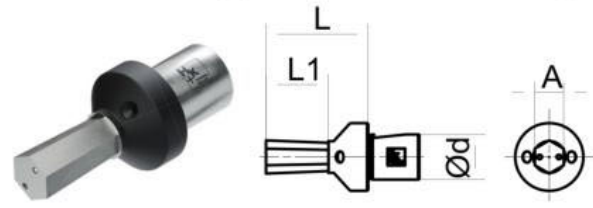
Broaching insert **Square**



dimensions in mm

Item no.	L	L1	Ød	A
61000013	18	5	8	2
61000014	18	6	8	2,5
61000015	18	7	8	3
61000016	18	8	8	3,5
61000017	18	9	8	4
61000018	18	9	8	4,5
61000019	18	11	8	5
61000020	18	11	8	5,5
61000021	18	13	8	6
61000022	18	15	8	7
61000023	18	15	8	8
61000042	25	5	12	2
61000043	25	6	12	2,5
61000044	25	7	12	3
61000045	25	8	12	3,5
61000046	25	9	12	4
61000047	25	9	12	4,5
61000048	25	11	12	5
61000049	25	11	12	5,5
61000050	25	13	12	6
61000051	25	15	12	7
61000052	25	17	12	8
61000053	25	19	12	9
61000054	25	21	12	10
61000055	25	21	12	11
61000056	25	21	12	12

Broaching insert **Hexagon**



dimensions in mm

Item no.	L	L1	Ød	A
61000000	18	5	8	2
61000001	18	6	8	2,5
61000002	18	7	8	3
61000003	18	8	8	3,5
61000004	18	9	8	4
61000005	18	9	8	4,5
61000006	18	11	8	5
61000007	18	11	8	5,5
61000008	18	13	8	6
61000009	18	15	8	7
61000010	18	15	8	8
61000011	18	15	8	9
61000012	18	15	8	10
61000024	25	5	12	2
61000025	25	6	12	2,5
61000026	25	7	12	3
61000027	25	8	12	3,5
61000028	25	9	12	4
61000029	25	9	12	4,5
61000030	25	11	12	5
61000031	25	11	12	5,5
61000032	25	13	12	6
61000033	25	15	12	7
61000034	25	17	12	8
61000035	25	19	12	9
61000036	25	21	12	10
61000037	25	21	12	11
61000038	25	21	12	12
61000039	25	21	12	13
61000040	25	21	12	14
61000041	25	21	12	15

High process reliability and stability

- Holder and broach lie flat against each other.
- All Hommel+Keller broaches are provided with Hommel+Keller's own INOX Plus coating.