

Spiralbohrer mit Zylinderschaft

Spiralbohrer lang



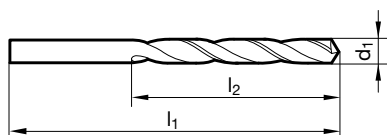
Katalog-Nr. 61136



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Arbeitsrichtwerte
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- Ausspitzung $\geq \varnothing 1,000$
- Kegelmantelschliff
- für tiefe Bohrungen
- zum Bohren durch Bohrbuchsen
- höhere Verschleißfestigkeit



d1 mm	inch	l1 mm	l2 mm
1,000		56,000	33,000
1,100		60,000	37,000
1,200		65,000	41,000
1,300		65,000	41,000
1,400		70,000	45,000
1,500		70,000	45,000
1,600		76,000	50,000
1,700		76,000	50,000
1,800		80,000	53,000
1,900		80,000	53,000
2,000		85,000	56,000
2,100		85,000	56,000
2,200		90,000	59,000
2,300		90,000	59,000
2,400		95,000	62,000
2,500		95,000	62,000
2,600		95,000	62,000
2,700		100,000	66,000
2,800		100,000	66,000
2,900		100,000	66,000
3,000		100,000	66,000
3,100		106,000	69,000
3,200		106,000	69,000
3,300		106,000	69,000
3,400		112,000	73,000
3,500		112,000	73,000
3,600		112,000	73,000
3,700		112,000	73,000
3,800		119,000	78,000
3,900		119,000	78,000
4,000		119,000	78,000
4,100		119,000	78,000
4,200		119,000	78,000
4,300		126,000	82,000
4,400		126,000	82,000
4,500		126,000	82,000
4,600		126,000	82,000
4,700		126,000	82,000
4,800		132,000	87,000
4,900		132,000	87,000
5,000		132,000	87,000
5,100		132,000	87,000
5,200		132,000	87,000
5,300		132,000	87,000
5,400		139,000	91,000
5,500		139,000	91,000
5,600		139,000	91,000
5,700		139,000	91,000

d1 mm	inch	l1 mm	l2 mm
5,800		139,000	91,000
5,900		139,000	91,000
6,000		139,000	91,000
6,100		148,000	97,000
6,200		148,000	97,000
6,300		148,000	97,000
6,400		148,000	97,000
6,500		148,000	97,000
6,600		148,000	97,000
6,700		148,000	97,000
6,800		156,000	102,000
6,900		156,000	102,000
7,000		156,000	102,000
7,100		156,000	102,000
7,200		156,000	102,000
7,300		156,000	102,000
7,400		156,000	102,000
7,500		156,000	102,000
7,600		165,000	109,000
7,700		165,000	109,000
7,800		165,000	109,000
7,900		165,000	109,000
8,000		165,000	109,000
8,100		165,000	109,000
8,200		165,000	109,000
8,300		165,000	109,000
8,400		165,000	109,000
8,500		165,000	109,000
8,600		175,000	115,000
8,700		175,000	115,000
8,800		175,000	115,000
8,900		175,000	115,000
9,000		175,000	115,000
9,100		175,000	115,000
9,200		175,000	115,000
9,300		175,000	115,000
9,400		175,000	115,000
9,500		175,000	115,000
9,600		184,000	121,000
9,700		184,000	121,000
9,800		184,000	121,000
9,900		184,000	121,000
10,000		184,000	121,000
10,200		184,000	121,000
10,500		184,000	121,000
10,800		195,000	128,000
11,000		195,000	128,000
11,500		195,000	128,000

d1 mm	inch	l1 mm	l2 mm	d1 mm	inch	l1 mm	l2 mm
12,000		205,000	134,000	15,000		220,000	144,000
12,500		205,000	134,000	15,500		227,000	149,000
13,000		205,000	134,000	16,000		227,000	149,000
13,500		214,000	140,000				
14,000		214,000	140,000				
14,500		220,000	144,000				