

Spiralbohrer mit Zylinderschaft

Spiralbohrer lang



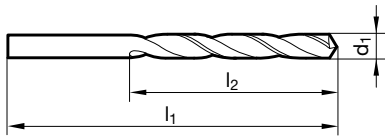
Katalog-Nr. 71136



P	M	K	N	S	H
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Arbeitsrichtwerte
Seite 186

- Ausspitzung $\geq \varnothing 1,000$
- Kegelmantelschliff
- für tiefe Bohrungen
- zum Bohren durch Bohrbuchsen



d1 mm	inch	l1 mm	l2 mm
0,500		32,000	12,000
0,600		35,000	15,000
0,700		42,000	21,000
0,800		46,000	25,000
0,900		51,000	29,000
1,000		56,000	33,000
1,050		56,000	33,000
1,100		60,000	37,000
1,200		65,000	41,000
1,250		65,000	41,000
1,300		65,000	41,000
1,500		70,000	45,000
1,550		76,000	50,000
1,600		76,000	50,000
1,650		76,000	50,000
1,800		80,000	53,000
1,850		80,000	53,000
1,900		80,000	53,000
1,950		85,000	56,000
2,000		85,000	56,000
2,400		95,000	62,000
2,500		95,000	62,000
2,600		95,000	62,000
2,700		100,000	66,000
2,900		100,000	66,000
3,000		100,000	66,000
3,200		106,000	69,000
3,300		106,000	69,000
3,400		112,000	73,000
3,500		112,000	73,000
3,600		112,000	73,000
3,700		112,000	73,000
3,800		119,000	78,000
3,900		119,000	78,000
4,000		119,000	78,000
4,100		119,000	78,000
4,200		119,000	78,000
4,300		126,000	82,000
4,400		126,000	82,000
4,500		126,000	82,000
4,600		126,000	82,000
4,700		126,000	82,000
4,800		132,000	87,000
4,900		132,000	87,000
5,000		132,000	87,000
5,100		132,000	87,000
5,200		132,000	87,000
5,300		132,000	87,000

d1 mm	inch	l1 mm	l2 mm
5,400		139,000	91,000
5,500		139,000	91,000
5,600		139,000	91,000
5,700		139,000	91,000
5,800		139,000	91,000
5,900		139,000	91,000
6,000		139,000	91,000
6,200		148,000	97,000
6,300		148,000	97,000
6,400		148,000	97,000
6,500		148,000	97,000
6,600		148,000	97,000
6,700		148,000	97,000
6,800		156,000	102,000
6,900		156,000	102,000
7,000		156,000	102,000
7,100		156,000	102,000
7,500		156,000	102,000
7,600		165,000	109,000
8,000		165,000	109,000
8,100		165,000	109,000
8,200		165,000	109,000
8,500		165,000	109,000
8,700		175,000	115,000
8,800		175,000	115,000
8,900		175,000	115,000
9,000		175,000	115,000
9,100		175,000	115,000
9,200		175,000	115,000
9,300		175,000	115,000
9,500		175,000	115,000
9,600		184,000	121,000
9,700		184,000	121,000
9,900		184,000	121,000
10,000		184,000	121,000
10,200		184,000	121,000
10,500		184,000	121,000
11,000		195,000	128,000
11,500		195,000	128,000
12,000		205,000	134,000
12,500		205,000	134,000
13,000		205,000	134,000
13,500		214,000	140,000
14,500		220,000	144,000
15,000		220,000	144,000
15,500		227,000	149,000
16,000		227,000	149,000
16,500		235,000	154,000