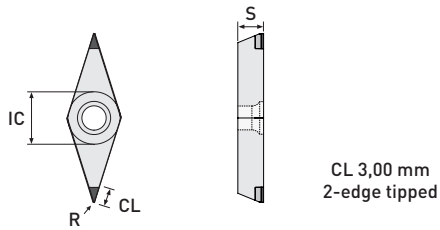


VCGW

edge tipped



MiniTools					P25	P45	K65	K85	S85
	ISO Code	IC	S	R	Item No.	Item No.	Item No.	Item No.	Item No.
	VCGW 050101 (CL 2,00)	3,10	1,59	0,10			TI5510-2528		
	VCGW 050102 (CL 2,00)	3,10	1,59	0,20			TI5510-2530		
	VCGW 050104 (CL 2,00)	3,10	1,59	0,40			TI5510-2532		

You will find the matching MiniTool holder in our boring bar catalog [03] and our online shop.

Standard	VCGW 070201	3,97	2,38	0,10			TI5510-1274		
	VCGW 070202	3,97	2,38	0,20	TI5510-0960	TI5510-0961	TI5510-0962	TI5510-0963	TI5510-3702
	VCGW 070204	3,97	2,38	0,40	TI5510-0965	TI5510-0966	TI5510-0967	TI5510-0968	TI5510-3704
	VCGW 110301	6,35	3,18	0,10			TI5510-1275		
	VCGW 110302	6,35	3,18	0,20	TI5510-0975	TI5510-0976	TI5510-0977	TI5510-0978	TI5510-3722
	VCGW 110304	6,35	3,18	0,40	TI5510-0980	TI5510-0981	TI5510-0982	TI5510-0983	TI5510-3724
	VCGW 110308	6,35	3,18	0,80	TI5510-0985	TI5510-0986	TI5510-0987	TI5510-0988	TI5510-3726
	VCGW 160401	9,52	4,76	0,10			TI5510-1277		
	VCGW 160402	9,52	4,76	0,20	TI5510-0995	TI5510-0996	TI5510-0997	TI5510-0998	TI5510-3742
	VCGW 160404	9,52	4,76	0,40	TI5510-1000	TI5510-1001	TI5510-1002	TI5510-1003	TI5510-3744
Sharp	VCGW 160408	9,52	4,76	0,80	TI5510-1005	TI5510-1006	TI5510-1007	TI5510-1008	TI5510-3746
	VCGW 160412	9,52	4,76	1,20	TI5510-1010	TI5510-1011	TI5510-1012	TI5510-1013	TI5510-3748
	VCGW 070202-F	3,97	2,38	0,20			TI5510-2672		
	VCGW 070204-F	3,97	2,38	0,40			TI5510-2674		
	VCGW 110302-F	6,35	3,18	0,20			TI5510-2682		
	VCGW 110304-F	6,35	3,18	0,40			TI5510-2684		
	VCGW 160402-F	9,52	4,76	0,20			TI5510-2692		
	VCGW 160404-F	9,52	4,76	0,40			TI5510-2694		

The suitable holders are available in our online shop.

Application range:

CBN-P

Sintered Steel ...

CBN-K

Grey Cast Iron (GCI), Ductile Cast Iron (DCI) ...

CBN-S

Ni-, Co-, Fe- and Cr-Alloys, Titanium, Titanium Alloys ...

CBN-H

Steel hardened up to 72 HRC, Cast Iron hardened ...

CBN-X

Tool Steel hardened, Stellite, Stainless Steel hardened, powder metallurgical Steel ...

You will find further application ranges in the detailed overview on page 8.

- on request
- continuous cut
- light interrupted cut
- heavy interrupted cut

Detailed informations about cutting parameters and cooling can be found on page 56.

		Allrounder - hardened Steels					
H25	H35	H45	H65	H85	X90	X95	
	2. Alternative	1. Alternative	1. Choice				
	  	  	  	 	 	 	
Item No.	Item No.	Item No.	Item No.	Item No.	Item No.	Item No.	Version
			TI5010-1561		TI5910-2528		2-edge tipped
			TI5010-1562		TI5910-2530		2-edge tipped
			TI5010-1563		TI5910-2532		2-edge tipped

TI5010-1274					TI5910-1274		2-edge tipped
TI5010-0960	TI5010-3702	TI5010-0961	TI5010-0962	TI5010-0963	TI5910-0962	TI5910-0963	2-edge tipped
TI5010-0965	TI5010-3704	TI5010-0966	TI5010-0967	TI5010-0968	TI5910-0967	TI5910-0968	2-edge tipped
TI5010-1275					TI5910-1275		2-edge tipped
TI5010-0975	TI5010-3722	TI5010-0976	TI5010-0977	TI5010-0978	TI5910-0977	TI5910-0978	2-edge tipped
TI5010-0980	TI5010-3724	TI5010-0981	TI5010-0982	TI5010-0983	TI5910-0982	TI5910-0983	2-edge tipped
TI5010-0985	TI5010-3726	TI5010-0986	TI5010-0987	TI5010-0988	TI5910-0987	TI5910-0988	2-edge tipped
TI5010-1277					TI5910-1277		2-edge tipped
TI5010-0995	TI5010-3742	TI5010-0996	TI5010-0997	TI5010-0998	TI5910-0997	TI5910-0998	2-edge tipped
TI5010-1000	TI5010-3744	TI5010-1001	TI5010-1002	TI5010-1003	TI5910-1002	TI5910-1003	2-edge tipped
TI5010-1005	TI5010-3746	TI5010-1006	TI5010-1007	TI5010-1008	TI5910-1007	TI5910-1008	2-edge tipped
TI5010-1010	TI5010-3748	TI5010-1011	TI5010-1012	TI5010-1013	TI5910-1012	TI5910-1013	2-edge tipped
TI5010-2472					TI5910-2672		2-edge tipped
TI5010-2474					TI5910-2674		2-edge tipped
TI5010-2482					TI5910-2682		2-edge tipped
TI5010-2484					TI5910-2684		2-edge tipped
TI5010-2492					TI5910-2692		2-edge tipped
TI5010-2494					TI5910-2694		2-edge tipped

Special tools on request for you!
Please send inquiries to info@diamond-toolingsystems.com

All our products are also available in the online shop.
Visit us at shop.diamond-toolingsystems.com

You can find our complete holder program in our online shop.



Scan me!

Subject to technical changes.