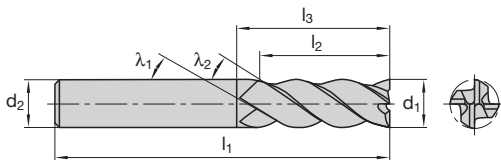


HPC01 Rougher 35/38P **High Performance Cutter für hochlegierte Stähle und Guss**



Katalog-Nr.						HPC01-P-A		HPC-P-B	
P						■		■	
M									
K						■		■	
N									
S									
H									
O									
d ₁	l ₂	l ₁	l ₃	d ₂	z	Ident No.	LMT-Code	Ident No.	LMT-Code
kurz									
1	1,5	40	2	4	4	7426037	EM-HPC01 P1.0x1.5/2 4C0.025HA	–	–
2	3	40	4	4	4	7426038	EM-HPC01 P2.0x3/4 4C0.05HA	–	–
3	4	40	6	4	4	7426039	EM-HPC01 P3.0x4/6 4C0.075HA	–	–
4	5	54	8	6	4	7426069	EM-HPC01 P4.0x5/8 4C0.1HA	7426040	EM-HPC01 P4.0x5/8 4C0.1HB
5	6	54	10	6	4	7426070	EM-HPC01 P5.0x6/10 4C0.15HA	7426041	EM-HPC01 P5.0x6/10 4C0.15HB
6	7	54	16	6	4	7426071	EM-HPC01 P6.0x7/16 4C0.2HA	7426042	EM-HPC01 P6.0x7/16 4C0.2HB
8	9	58	20	8	4	7426072	EM-HPC01 P8.0x9/20 4C0.2HA	7426043	EM-HPC01 P8.0x9/20 4C0.2HB
10	11	66	24	10	4	7426073	EM-HPC01 P10.0x11/24 4C0.2HA	7426044	EM-HPC01 P10.0x11/24 4C0.2HB
12	12	73	26	12	4	7426074	EM-HPC01 P12.0x12/26 4C0.2HA	7426045	EM-HPC01 P12.0x12/26 4C0.2HB
14	14	75	28	14	4	7426075	EM-HPC01 P14.0x14/28 4C0.3HA	7426046	EM-HPC01 P14.0x14/28 4C0.3HB
16	16	82	32	16	4	7426076	EM-HPC01 P16.0x16/32 4C0.3HA	7426047	EM-HPC01 P16.0x16/32 4C0.3HB
18	18	84	34	18	4	7426077	EM-HPC01 P18.0x18/34 4C0.3HA	7426048	EM-HPC01 P18.0x18/34 4C0.3HB
20	20	92	40	20	4	7426078	EM-HPC01 P20.0x20/40 4C0.3HA	7426049	EM-HPC01 P20.0x20/40 4C0.3HB
lang									
1	2,5	40	3	4	4	7426050	EM-HPC01 P1.0x2.5/3 4C0.025HA	–	–
2	4	40	6	4	4	7426051	EM-HPC01 P2.0x4/6 4C0.05HA	–	–
3	6	40	9	4	4	7426052	EM-HPC01 P3.0x6/9 4C0.075HA	–	–
4	8	54	12	6	4	7426079	EM-HPC01 P4.0x8/12 4C0.1HA	7426053	EM-HPC01 P4.0x8/12 4C0.1HB
5	10	54	15	6	4	7426080	EM-HPC01 P5.0x10/15 4C0.15HA	7426054	EM-HPC01 P5.0x10/15 4C0.15HB
6	13	57	21	6	4	7426081	EM-HPC01 P6.0x13/21 4C0.2HA	7426055	EM-HPC01 P6.0x13/21 4C0.2HB
8	19	63	27	8	4	7426082	EM-HPC01 P8.0x19/27 4C0.2HA	7426056	EM-HPC01 P8.0x19/27 4C0.2HB
10	22	72	32	10	4	7426083	EM-HPC01 P10.0x22/32 4C0.2HA	7426057	EM-HPC01 P10.0x22/32 4C0.2HB
12	26	83	38	12	4	7426084	EM-HPC01 P12.0x26/38 4C0.2HA	7426058	EM-HPC01 P12.0x26/38 4C0.2HB
14	26	83	38	14	4	7426085	EM-HPC01 P14.0x26/38 4C0.3HA	7426059	EM-HPC01 P14.0x26/38 4C0.3HB
16	32	92	44	16	4	7426086	EM-HPC01 P16.0x32/44 4C0.3HA	7426060	EM-HPC01 P16.0x32/44 4C0.3HB
18	32	92	44	18	4	7426087	EM-HPC01 P18.0x32/44 4C0.3HA	7426061	EM-HPC01 P18.0x32/44 4C0.3HB
20	38	104	54	20	4	7426088	EM-HPC01 P20.0x38/54 4C0.3HA	7426062	EM-HPC01 P20.0x38/54 4C0.3HB

■ = Hauptanwendung
 □ = Nebenanwendung

Kantenschutzfase	d ₁	b
	1	0,025
	2	0,05
	3	0,075
	4	0,1
	5	0,15
	6 – 12	0,2
	14 – 20	0,3

Schnittwertempfehlungen ab Seite 6