

SuperV-Bohrer

SuperV-Bohrer mit Innenkühlung



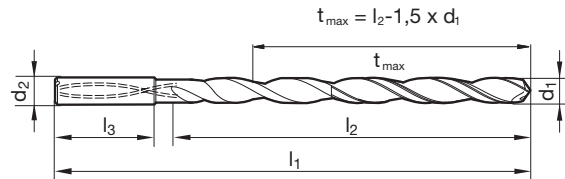
Katalog-Nr. 51764



P	M	K	N	S	H
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Arbeitsrichtwerte
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- Ausspitzung $\geq \varnothing 3,000$
- Kegelmantelschliff
- Kopfbeschichtung
- Hauptschneidenform konkav
- optimierter Nutquerschnitt
- maximaler Kühlkanalquerschnitt
- Einsatz im Hydraulik-Dehnspannfutter
- vier Führungsfasen
- Kühlmitteldruck beachten (s. Diagramm „Kühlmittlempfehlungen“)



d1 mm	d2 mm	l1 mm	l2 mm	l3 mm
3,000	6,000	95,000	55,000	36,000
3,100	6,000	106,000	66,000	36,000
3,170	6,000	106,000	66,000	36,000
3,200	6,000	106,000	66,000	36,000
3,300	6,000	106,000	66,000	36,000
3,500	6,000	116,000	76,000	36,000
3,570	6,000	116,000	76,000	36,000
3,700	6,000	116,000	76,000	36,000
3,800	6,000	116,000	76,000	36,000
3,970	6,000	116,000	76,000	36,000
4,000	6,000	116,000	76,000	36,000
4,100	6,000	133,000	93,000	36,000
4,200	6,000	133,000	93,000	36,000
4,300	6,000	133,000	93,000	36,000
4,370	6,000	133,000	93,000	36,000
4,500	6,000	133,000	93,000	36,000
4,600	6,000	133,000	93,000	36,000
4,760	6,000	133,000	93,000	36,000
4,800	6,000	133,000	93,000	36,000
5,000	6,000	133,000	93,000	36,000
5,100	6,000	150,000	110,000	36,000
5,160	6,000	150,000	110,000	36,000
5,410	6,000	150,000	110,000	36,000
5,500	6,000	150,000	110,000	36,000
5,560	6,000	150,000	110,000	36,000
5,600	6,000	150,000	110,000	36,000
5,800	6,000	150,000	110,000	36,000
5,950	6,000	150,000	110,000	36,000
6,000	6,000	150,000	110,000	36,000
6,300	8,000	167,000	127,000	36,000
6,350	8,000	167,000	127,000	36,000
6,500	8,000	167,000	127,000	36,000
6,750	8,000	167,000	127,000	36,000
6,800	8,000	167,000	127,000	36,000
7,000	8,000	167,000	127,000	36,000
7,140	8,000	183,000	143,000	36,000
7,500	8,000	183,000	143,000	36,000
7,540	8,000	183,000	143,000	36,000
7,800	8,000	183,000	143,000	36,000
7,940	8,000	183,000	143,000	36,000
8,000	8,000	183,000	143,000	36,000
8,330	10,000	204,000	160,000	40,000

d1 mm	d2 mm	l1 mm	l2 mm	l3 mm
8,500	10,000	204,000	160,000	40,000
8,730	10,000	204,000	160,000	40,000
8,800	10,000	204,000	160,000	40,000
9,000	10,000	204,000	160,000	40,000
9,130	10,000	221,000	177,000	40,000
9,500	10,000	221,000	177,000	40,000
9,520	10,000	221,000	177,000	40,000
9,800	10,000	221,000	177,000	40,000
9,920	10,000	221,000	177,000	40,000
10,000	10,000	221,000	177,000	40,000
10,200	12,000	247,000	198,000	45,000
10,320	12,000	247,000	198,000	45,000
10,500	12,000	247,000	198,000	45,000
10,720	12,000	247,000	198,000	45,000
11,000	12,000	247,000	198,000	45,000
11,110	12,000	263,000	214,000	45,000
11,510	12,000	263,000	214,000	45,000
11,800	12,000	263,000	214,000	45,000
11,910	12,000	263,000	214,000	45,000
12,000	12,000	263,000	214,000	45,000
12,300	14,000	297,000	248,000	45,000
12,500	14,000	297,000	248,000	45,000
12,700	14,000	297,000	248,000	45,000
13,000	14,000	297,000	248,000	45,000
13,100	14,000	297,000	248,000	45,000
13,490	14,000	297,000	248,000	45,000
13,890	14,000	297,000	248,000	45,000
14,000	14,000	297,000	248,000	45,000
14,290	16,000	333,000	281,000	48,000
15,000	16,000	333,000	281,000	48,000
15,870	16,000	333,000	281,000	48,000
16,000	16,000	333,000	281,000	48,000